



Hochschule  
Bonn-Rhein-Sieg  
University of Applied Sciences



# Simulation-Based Robot Software Development

Dr. Alex Mitrevski  
Master of Autonomous Systems

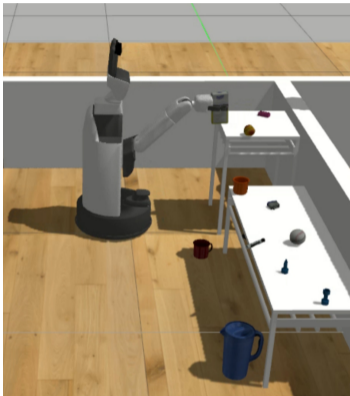
# Structure

- ▶ Motivation for using simulations
- ▶ Physics engines
- ▶ Unified Robot Description Format (URDF)

# Motivation for Using Simulations



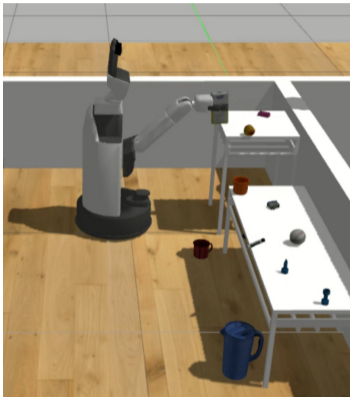
# What is a Robot Simulator?



Our HSR robot performing a simulated clean up task

- ▶ A simulator in general is a **virtual environment** in which **dynamic physical processes can be modelled**

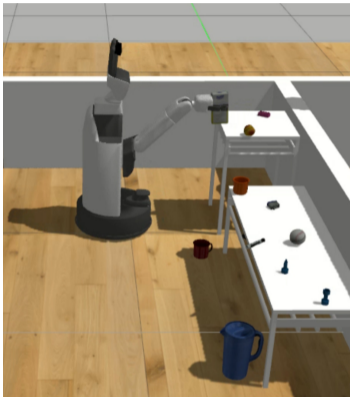
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- ▶ Simulators are always associated with a **programming API** that makes it possible to create custom simulated worlds

# Simulator Uses in Robotics

- ▶ There are two main uses of simulators in robotics:
  - ▶ To **create simulation-based testbeds** for verifying the operation of robot prototypes
  - ▶ To **collect data** for machine learning

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  - ▶ To **create simulation-based testbeds** for verifying the operation of robot prototypes
  - ▶ To **collect data** for machine learning
- ▶ Simulators are also sometimes used for **robotics competitions** so that different algorithmic approaches for solving a given problem can be **compared under standardised conditions**



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## Continuous testing

Simulations can be **integrated into continuous integration workflows** so that program changes are automatically verified

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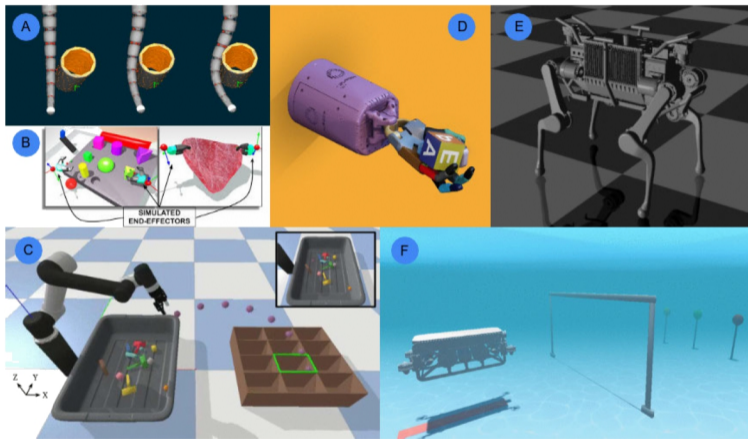
## Diverse data collection

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## Safe learning

Simulations **enable a robot to try out potentially dangerous actions**, which are inevitable for some learning algorithms

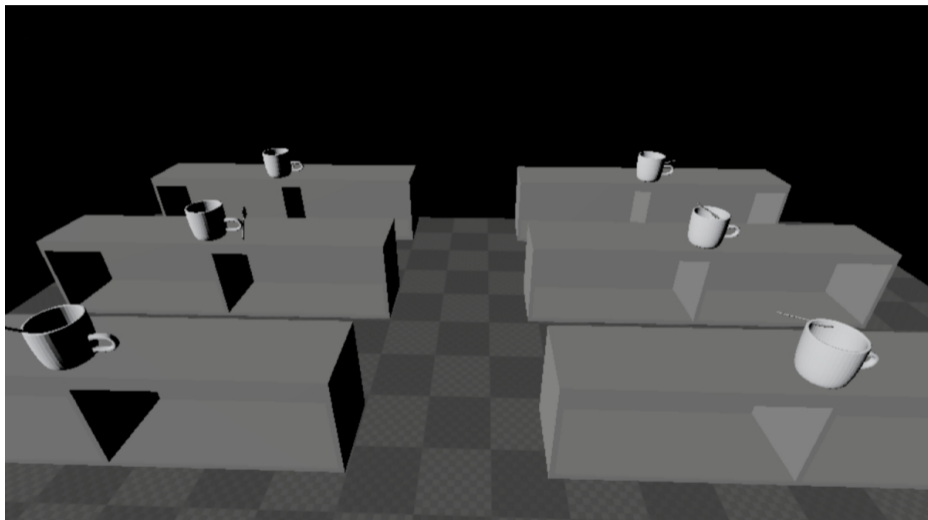
# Many Uses of Simulations in Robotics



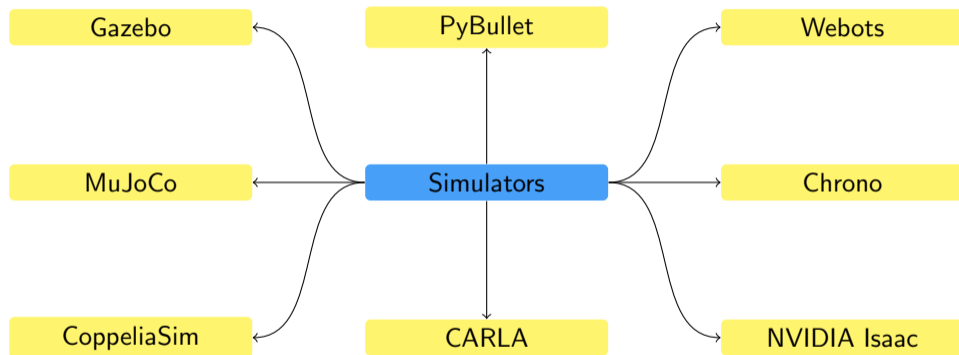
**FIGURE 1.** Diversity of simulation scenes and environments throughout robotics (a) soft robotics in Simulation Open Framework Architecture [3], (b) medical robotics in Asynchronous Multi-Body Framework [4], (c) manipulation in PyBullet [5], (d) dexterous manipulation in MuJoCo [6], (e) legged locomotion in RaiSim [7] and (f) underwater vehicles in URSim [8].

J. Collins et al., "A Review of Physics Simulators for Robotic Applications," in *IEEE Access*, vol. 9, pp. 51416–51431, 2021.

# Simulations are Good for Parallel Scenario Execution



# Common Robot Simulators



# Robot Simulators and Game Engines



Environment in the CARLA simulator (based on Unreal Engine):  
[https://carla.readthedocs.io/en/latest/map\\_town03/](https://carla.readthedocs.io/en/latest/map_town03/)



Environment in Gazebo

- ▶ Robot simulators are **typically developed independently of game engines** and are **specifically tailored to fit the needs of robotics developers**
  - ▶ For instance, Gazebo has many robot models as well as plugins for a variety of commonly used robot sensors
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- ▶ **Some robot simulators are, however, based on game engines**, such as Unity or Unreal Engine
  - ▶ Game engines can usually render more photorealistic worlds, which is particularly important if a robot needs to collect visual data in simulation

# Physics Engines



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  - ▶ The algorithm that implements a solution to a numerical problem is referred to as a **solver**

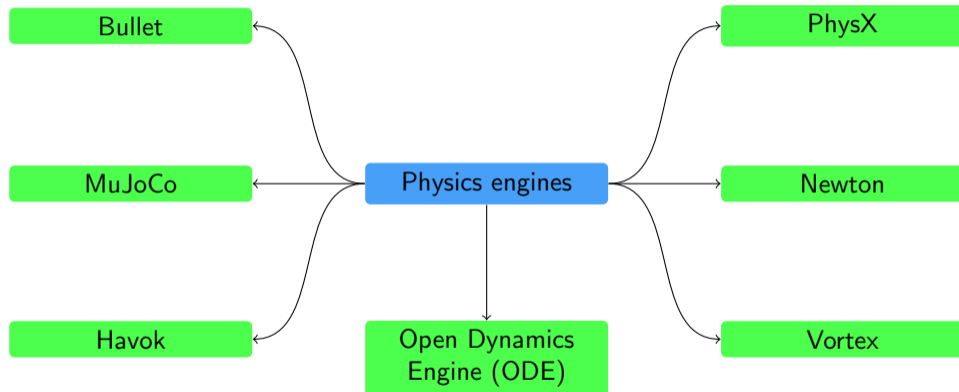
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- ▶ Physics engines **are faced with a trade-off between accuracy and speed** — accurate estimation of physical phenomena requires more solver iterations, but this increases the time to reach a result
  - ▶ Engines primarily differ in the solvers they implement and the way they set up the problem

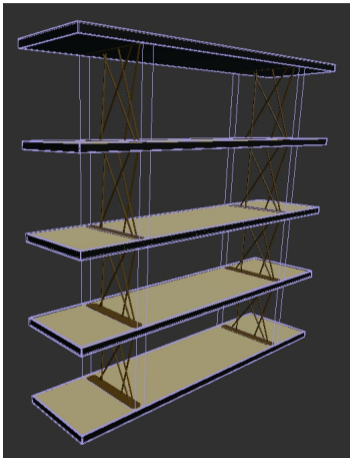
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- ▶ Most simulators **support multiple physics engines**
  - ▶ The engine can be exchanged so that higher accuracy or higher efficiency is achieved, depending on the use case

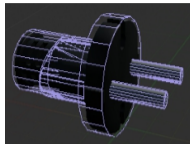
# A Multitude of Physics Engines



# Body Meshes



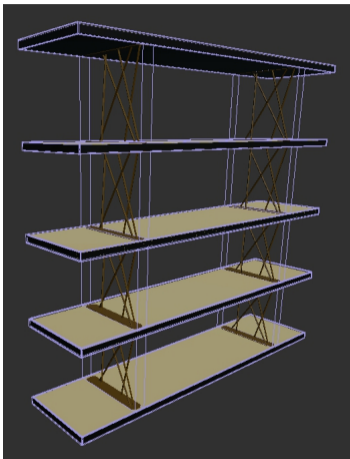
The collision model of the complex side grid is a simple box around it



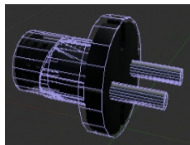
This power plug has a detailed collision model

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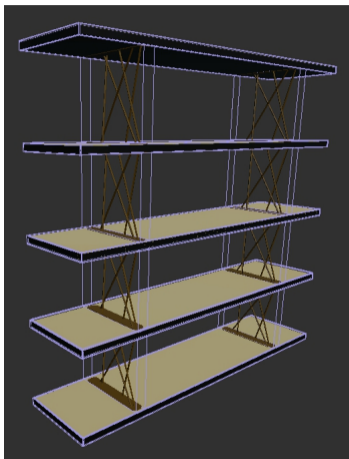
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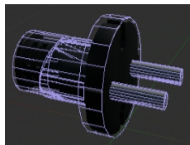
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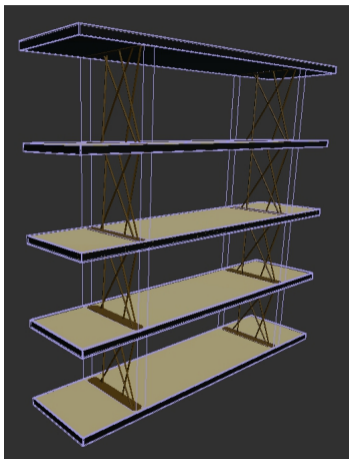
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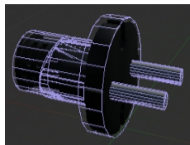
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  - ▶ **Visual model:** A model of the object that is rendered by a simulator, including all object segments, materials, and element colours

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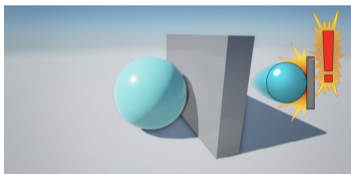
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- ▶ Objects are actually represented by two different models:
  - ▶ **Visual model:** A model of the object that is rendered by a simulator, including all object segments, materials, and element colours
  - ▶ **Collision model:** A model used for identifying body collisions and computing collision impacts; this is typically simpler than the visual model so that efficient collision detection procedures can be used



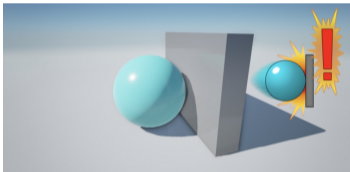
# Colliding Bodies

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<https://docs.unrealengine.com/4.27/en-US/InteractiveExperiences/Physics/Collision/Overview/>

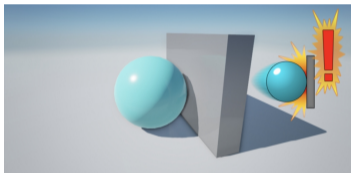
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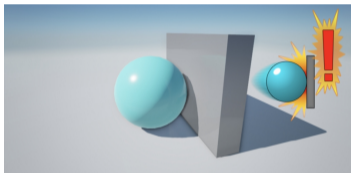
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- ▶ If collisions are not handled or the handling is too slow compared to the motion of the bodies of interest, **the bodies will overlap**

# Soft-Body Dynamics

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- ▶ Soft-body dynamics can be modelled in different ways, for instance using a **spring-mass system** between different points on a body
- ▶ All physics engines are able to simulate rigid-body dynamics; soft-body dynamics is, on the other hand, less commonly supported
  - ▶ Soft-body dynamics solvers are more computationally demanding than rigid-body solvers, so some physics engines do not implement them at all and opt for simpler models

# Unified Robot Description Format (URDF)





# What is URDF?

- ▶ The Unified Robot Description Format (URDF) is **an XML-based language for describing robots and simulated worlds**
- ▶ URDF robot models can be found for **most commonly used robots**
  - ▶ URDF models are typically developed and provided by the robot manufacturers themselves
- ▶ **Some simulators have their own description formats**, but most either support URDF directly or provide tools to convert URDF to their custom formats

# URDF Elements

- ▶ In URDF, complex bodies, such as that of a robot, are defined **through composing elements and connections between them**, namely through **links and joints**:
  - ▶ **Links** are used to define body components
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Based on the YouBot's URDF:  
[https://github.com/a2s-institute/youbot\\_description](https://github.com/a2s-institute/youbot_description)

```
<?xml version="1.0"?>
<robot name="youbot">
  <link name="base_footprint"/>
  <link name="base_link">
    <visual>
      <origin xyz="0 0 0" rpy="0 0 0"/>
      <geometry>
        <mesh filename="package://youbot_description/
          meshes/youbot_base/base.dae"/>
      </geometry>
      <material name="youBot/DarkGrey"/>
    </visual>
    <inertial>
      <mass value="22.0"/>
      <origin xyz="0 0 0"/>
      <inertia ixx="5.7" ixy="-0.01" ixz="1.3" iyy="5.7"
        iyz="-0.007" izz="3.7"/>
    </inertial>
    <collision>
      <origin xyz="0 0 0" rpy="0 0 0"/>
      <geometry>
        <box size="0.57 0.36 0.1" />
      </geometry>
    </collision>
  </link>

  <joint name="base_footprint_joint" type="fixed">
    <origin xyz="0 0 0" rpy="0 0 0"/>
    <child link="base_link"/>
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<link name="wheel_link_f1">
  <inertial>
    <mass value="1.4"/>
    <origin xyz="0 0 0"/>
    <inertia ixx="0.01" ixy="-0.0007" ixz="0.0005" iyy="
      0.02" iyz="-0.000004" izz="0.01"/>
  </inertial>
  <visual>
    <origin xyz="0 0 0" rpy="0 0 0"/>
    <geometry>
      <sphere radius="0.0475"/>
    </geometry>
    <material name="youBot/Orange"/>
  </visual>
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<link name="wheel_link_fl">
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    <origin xyz="0 0 0"/>
    <inertia ixx="0.01" ixy="-0.0007" ixz="0.0005" iyy="
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- ▶ **Physical properties**, such as the link's mass and inertia, can be specified as well



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---

```
<joint name="wheel_joint_f1" type="continuous">  
  <origin xyz="0 0 0" rpy="0 0 0"/>  
  <axis xyz="0 1 0"/>  
  <parent link="caster_link_f1"/>  
  <child link="wheel_link_f1"/>  
  <dynamics damping="1.0" friction="1.0"/>  
</joint>
```

---

```
<joint name="base_footprint_joint" type="fixed">  
  <origin xyz="0 0 0" rpy="0 0 0"/>  
  <child link="base_link"/>  
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---

```
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  <origin xyz="0 0 0" rpy="0 0 0"/>  
  <axis xyz="0 1 0"/>  
  <parent link="caster_link_f1"/>  
  <child link="wheel_link_f1"/>  
  <limit effort="30" velocity="10"/>  
  <dynamics damping="1.0" friction="1.0"/>  
  <safety_controller k_velocity="10.0"/>  
</joint>
```

---

- ▶ Joints specify connections between links — a joint thus adds an edge to the body's tree structure

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  <child link="wheel_link_f1"/>  
  <limit effort="30" velocity="10"/>  
  <dynamics damping="1.0" friction="1.0"/>  
  <safety_controller k_velocity="10.0"/>  
</joint>
```

- ▶ Joints specify connections between links — a joint thus adds an edge to the body's tree structure
- ▶ URDF supports multiple types of joints:
  - ▶ **Fixed**: Joints that cannot move
  - ▶ **Continuous**: Rotate freely around a given axis without any limits
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# Joints

Based on the YouBot's URDF:  
[https://github.com/a2s-institute/youbot\\_description](https://github.com/a2s-institute/youbot_description)

```
<joint name="wheel_joint_f1" type="continuous">  
  <origin xyz="0 0 0" rpy="0 0 0"/>  
  <axis xyz="0 1 0"/>  
  <parent link="caster_link_f1"/>  
  <child link="wheel_link_f1"/>  
  <dynamics damping="1.0" friction="1.0"/>  
</joint>
```

```
<joint name="base_footprint_joint" type="fixed">  
  <origin xyz="0 0 0" rpy="0 0 0"/>  
  <child link="base_link"/>  
  <parent link="base_footprint"/>  
</joint>
```

```
<joint name="wheel_joint_f1" type="continuous">  
  <origin xyz="0 0 0" rpy="0 0 0"/>  
  <axis xyz="0 1 0"/>  
  <parent link="caster_link_f1"/>  
  <child link="wheel_link_f1"/>  
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  <dynamics damping="1.0" friction="1.0"/>  
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- ▶ For some joint types, additional parameters can also be specified, such as **dynamics parameters** or **controller coefficients**

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Adapted from Freddy's URDF: [https://github.com/a2s-institute/freddy\\_description](https://github.com/a2s-institute/freddy_description)

```
<?xml version="1.0"?>
<robot xmlns:xacro="http://www.ros.org/wiki/xacro">
  <xacro:property name="wheel_radius" value="0.05" />
  <xacro:property name="wheel_mass" value="1.0" />
  <xacro:property name="inertia_wheels" value="0.001" />
  <xacro:include filename="$(find freddy_base_description)/urdf
    /common.xacro" />

  <xacro:macro name="kelo_wheel" params="name parent *origin
    material_name">
    <joint name="$(name)_joint" type="fixed">
      <xacro:insert_block name="origin" />
      <parent link="$(parent)"/>
      <child link="$(name)_link"/>
    </joint>
    <link name="$(name)_link">
      <visual>
        <geometry>
          <sphere radius="$(wheel_radius)" />
        </geometry>
        <material name="$(material_name)"/>
      </visual>
      <collision>
        <geometry>
          <sphere radius="$(wheel_radius)" />
        </geometry>
      </collision>
      <xacro:sphere_inertia mass="$(wheel_mass)" radius="$(
        wheel_radius)" />
    </link>
  </xacro:macro>
</robot>
```

# Summary

- ▶ Robot development is often supported by the use of simulators, which can be used both for algorithmic testing as well as in the context of machine learning
- ▶ All simulators use physics engines, which model physical phenomena and provide solvers for approximating those
- ▶ URDF and its improvement xacro are commonly used for describing robots and specifying various parameters associated with robot models